



ABRASIVE SOLUTIONS

INDUSTRIAL APPLICATIONS KEY PRODUCT GUIDE





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PLEASE NOTE:

To obtain or check any prices in this catalogue, please contact the UK Customer Service team on +44 (0)1785 279553, email sga-uk@ saint-gobain.com or speak to your local sales representative for further support.



INTRODUCTION

This core range of products represents some of our most popular items, that are well established in the maintenance and repair markets. In addition, we are dedicated to providing you with the best customer service, as well as offering technical support from our Application Engineers and Technical Support Managers. If there is a specific product or process that is not covered in this guide, then please refer to the 'Abrasive Solutions, Industrial Applications' main catalogue, or speak to your local representative for further support. See page 28 for details of your local representative.

E-PARTNER

Saint-Gobain Abrasives offer online ordering through a full EDI ordering facility.

If you are interested, please contact the Customer Service Team.

Telephone: Fax:

Email: Opening times: +44 (0) 1785 279 553

+44 (0) 1785 213 487 sga-uk@saint-gobain.com

Monday to Thursday:

8.30am - 5.00pm

Friday:

8.30am - 4.30pm

DIFFERENTIATION IN THE RANGE

The products in this catalogue are classified into three quality-tiers (good/better/best) to help you choose the right product for your specific application.

G00D +++

Our **good** tier products promise great value with great performance you'd expect from Norton, at a competitive price. BETTER **++++**

Our **better** tier products are the right fit when you can't easily measure the value of a best tier product, but still have higher expectations for performance.

BEST ++++

Our **best** tier products are top-of-the-range solutions with an impressive, measurable impact on reduced process cost.



With MyAbrasives, the ordering process is simple:









MAKING ORDERING EASIER:

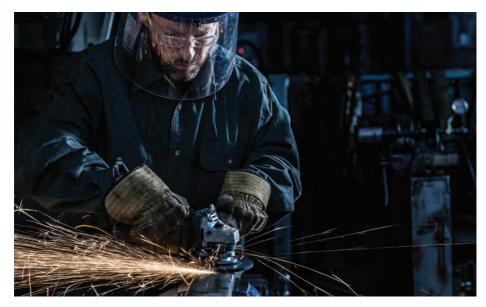
- 1. Detailed product information and specifications, including images and videos
- 2. Access to order confirmations, product availability and delivery lead times
- 3. Available from smartphones, tablets and PCs 24/7
- 4. Automatically creates a list of most frequently ordered products for ease of future ordering
- 5. Save favourite lists to make ordering quicker and easier

REGISTER TODAY

To register call your local customer service team and start using MyAbrasives today.

MYABRASIVES FEATURES AND SERVICES INCLUDE:

- Product search: search by UPC, name, category, EAN number and filter and sort search results
- Order history and reordering: see your past orders across all platforms (EDI, ABx, phone and fax). Invoices, debit/credit notes and shipping status will also be visible in the 'Order History' section
- Quotes: request and track quotes directly
- Saved orders: save orders for future reference by putting multiple items in your cart and saving. You can also add a note to indicate future order frequency
- Bulk orders: upload a CSV file directly into the system rather than having to search for each product individually
- Recommended for you: shows related products you may like to order
- Extra support: navigate the system with FAQs and how-to videos or contact our dedicated helpline



CUTTING, GRINDING & STOCK REMOVAL

X-TREME PRO +++++











- Long life reduces overall process cost, with more cuts per disc
- Fast, straight, clean and burr free cutting reduces the need for rework
- Choose Norton X-treme Pro for jobs that require that extra cutting performance

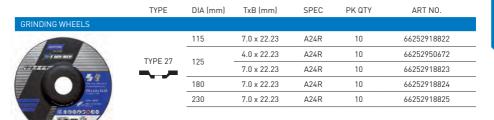
	TYPE	DIA (mm)	TxB (mm)	SPEC	PK QTY	ART NO.
CUTTING DISCS						
TYPE 4		115	1.0 x 22.23	ZA60X	25	66252846978
		125	1.0 x 22.23	ZA60X	25	66252846979
			1.6 x 22.23	ZA46X	25	66252846980
	TYPE 41		2.0 x 22.23	ZA36X	25	66252846981
		150	1.6 x 22.23	ZA46X	25	66252846982
		180	1.6 x 22.23	ZA46X	25	66252846983
		230	1.9 x 22.23	ZA46X	25	66252846984



X-TREME







X-TREME PRO R928 +++++









- X-Treme Pro R928 pink high performance flap discs, with polycotton cloth backing and ceramic grain, provide an improved cut rate and product life compared to both premium zirconium discs and ceramic products in the market, thanks to its high density configuration
- · These discs also feature an additional supersize layer for cooler cutting, reducing heat generation during use for better part quality first and every time
- X-Treme Pro R928 is ideal for fast grinding when used at medium pressure on stainless steel or harder metals

FLAP DISCS - FIBRE GLASS BACKED 40 10 78072723630 60 10 78072723632 80 10 78072723633 120 10 78072723634 40 10 78072723634 40 10 78072723652 60 10 78072723652 125 x 22 60 10 78072723653 80 10 78072723654
115 x 22 80 10 78072723633 120 10 78072723634 40 10 78072723652 125 x 22 60 10 78072723653 80 10 78072723653
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125 x 22 60 10 78072723653 80 10 78072723654
80 10 78072723654
120 10 78072723455
120 10 70072720000
40 10 78072723810
180 x 22 60 10 78072723811
80 10 78072723812
120 10 78072723813



VULCAN







- · Great price versus performance ratio
- Longer wheel life
- The general purpose range of cutting-off and grinding wheels

	TYPE	DIA (mm)	TxB (mm)	SPEC	PK QTY	ART NO.
CUTTING DISCS						
		115	1.0 x 22.23	A 60 T Inox	25	66252833400
VUICAN	TYPE 41	125	1.0 x 22.23	A 60 T Inox	25	66252833402
The street of th		180	1.6 x 22.23	A 46 T Inox	25	66252833405
		230	1.9 x 22.23	A 46 T Inox	25	66252833406
	TYPE 42	115	2.5 x 22.23	A 30 S Inox	25	66252925486
		125	2.5 x 22.23	A 30 S Inox	25	66252925487
		180	2.5 x 22.23	A 30 S Inox	25	66252925488
		230	2.5 x 22.23	A 30 S Inox	25	66252925489







	TYPE	DIA (mm)	TxB (mm)	SPEC	PK QTY	ART NO.
GRINDING WHEELS						
VUICAN	TYPE 27	115	6.4 x22.23	A 30 S Inox	10	66252925513
		125	6.4 x22.23	A 30 S Inox	10	66252925514
		180	6.4 x 22.23	A 30 S Inox	10	66252925516
		230	6.4 x 22.23	A 30 S Inox	10	66252925517
225 x 8.6 x 227,00 grant 190 grant 1						

VULCAN R842 ++++









- · Versatile product for rough grinding and deburring on steel and stainless steel
- Self-sharpening zirconium abrasive grain
- High and regular cut rate at medium and low pressures
- Excellent price-performance ratio

	SIZE (mm)	GRIT	PK QTY	ART NO.
FLAP DISCS - FIBRE GLASS BACKED				
	115 x 22	40	10	63642502311
ушсы	113 × 22	60	10	63642502312
	4	80	10	63642502313



STARLINE +++









- · Good material removal and cut rate
- For general trade and general usage

	TYPE	DIA (mm)	TxB (mm)	SPEC	PK QTY	ART NO.
CUTTING DISCS						
			1.0 x 22.23	A 60 R	25	66252837243
Starling		115	1.6 x 22.23	A 60 R	25	66252837244
			2.5 x 22.23	A 24 R	25	66252837249
			1.0 x 22.23	A 60 R	25	66252837245
115 x 1,0 c 22.23 ev 1,50 c 157	TYPE 41	125	1.6 x 22.23	A 60 R	25	66252837246
00000300			2.5 x 22.23	A 24 R	25	66252837250
		180	2.5 x 22.23	A 24 R	25	66252837277
		230	2.0 x 22.23	A 36 R	25	66252837248
			2.5 x 22.23	A 24 R	25	66252837253
TYPE (115	3.2 x 22.23	A 30 S	25	66252837275
	TYPE 42	125	3.2 x 22.23	A 30 S	25	66252837276
	117E 42	180	2.5 x 22.23	A 24 R	25	66252837251
		180	3.0 x 22.23	A 30 S	25	66252837277
		230	3.0 x 22.23	A 30 S	25	66252837278







TYPE	DIA (mm)	TxB (mm)	SPEC	PK QTY	ART NO.	
	115	6.0 x 22.23	A 30 P	10	66252837263	
TYPE 27	125	6.0 x 22.23	A 30 P	10	66252837264	
	180	6.0 x 22.23	A 30 P	10	66252837268	
	230	6.0 x 22.23	A 30 P	10	66252837269	



STARLINE +++











- Multipurpose flap discs for processing steel, metal alloys or soft materials like wood
- Good stock removal in rough grinding and deburring
- Hard and versatile Zirconia Alumina abrasive
- · Wide selection of grit sizes and diameters
- · Best price-performance ratio

FLAP DISCS - FIBRE GLASS BACKED

SIZE (mm)	GRIT	PK QTY	ART NO.
	40	10	66254492267
115 x 22	60	10	66254492268
	80	10	66254492270
	120	10	66254492269
	40	10	66254492271
125 x 22	60	10	66254492272
	80	10	66254492273
	120	10	66254492274

NORTON QUANTUM F996





PK OTY





• Ideal for cool grinding on stainless steel and heat-resistant steels

SIZE (mm)

- · Exceptionally high material removal and long life
- Especially suitable for heavy duty applications
- Generates an excellent surface finish

COATED ABRASIVE DISCS

0.22 ()	GRII		ART NO.
- 115 x 22 -	36	25	66623327494
	50	25	66623327496
	60	25	66623327497
	80	25	66623327499



ART NO.

DISCS FOR ANGLE GRINDERS

NORZON F827







- High stock removal rate for rough grinding and deburring of steel and stainless steel
- High and regular cut rate at medium pressures
- · Norzon abrasive with self-sharpening effect
- Excellent price-performance ratio

	SIZE (mm)	GRIT	PK QTY	
COATED ABRASIVE DISCS				
		24	25	
	115 22	60	25	
	115 x 22 -	80	25	
		120	25	
V Y				













- · Increased stock removal rate for rough grinding and deburring
- Tough and versatile aluminium oxide abrasive
- · Wide selection of grit sizes and diameters

	SIZE (mm)	GRIT	PK QTY	ART NO.
COATED ABRASIVE DISCS				
		36	25	66623385741
	115 x 22	60	25	66623385748
	113 X ZZ	80	25	66623385750
		120	25	66623385757



CLOTH ROLLS FOR HAND SANDING

R222 ++++









- · Versatile aluminium oxide abrasive for hand sanding of wood and metal
- For general purpose maintenance applications offers extra durability and even wear
- Flexible cotton backing ideal for sanding profiled surfaces and round steel parts
- Dispenser unit for easy storage and product protection

	DIM WxL (mm/m)	GRIT	PK QTY	ART NO.
	WXL (IIIII/III)	40	1	63642531849
		50	1	63642531850
		60	1	63642531823
		80	1	63642531820
Handy Roll		100	1	63642531815
	25mmx25m	120	1	63642531811
25mm k 25m		150	1	63642531808
		180	1	63642531805
		220	1	63642531802
		240	1	63642531799
		320	1	63642531796
		400	1	63642531793
		40	1	63642531829
		50	1	63642531827
		60	1	63642531825
		80	1	63642534758
		100	1	63642531818
	50mmx25m	120	1	63642531814
		150	1	63642531810
		180	1	63642531807
		220	1	63642531804
		240	1	63642531801
		320	1	63642531798
		400	1	63642531795



SURFACE PREPARATION & CLEANING

BLAZE RAPID STRIP DPC TYPE 27 +++++





- Best choice for removal of surface rust and residue, corrosion, light weld spatter, dirt, mill scale and other similar surface contaminants
- Blaze lasts up to twice as long as other ceramic discs thanks to the Norton SG grain
- Leaves a thoroughly cleaned surface that ensures excellent adhesion for subsequent processes such as coating, painting and soldering
- · Extremely versatile; stiff enough to withstand aggressive use, soft enough to prevent gouging and rework. Apply pressure to strip or remove coatings; use lighter pressure to finish like a surface finishing disc

SHAPE	DIAxH (mm)	CAP CODE	PK QTY	MAX RPM	ART NO.
	115x22	R9101	10	12000	66623303783



See Blaze Rapid Strip in action:









TR ATTACHMENT

- The best choice for part cut and finish on stainless steel, inconels, chromium cobalt, titanium and extremely hard materials
- Aggressive disc removes all defects quickly
- Provides the coolest cut and significantly faster cut rates
- For the greatest durability, longest life, and edge-fray resistance on tough applications and stainless

	SIZE (mm)	GRIT
		36
		50
30	50	60
		80
		120
		36
		50

SIZE (mm)	GRIT	MAX. RPM	PK QTY	ART NO.
	36	13400	50	63642597039
	50	13400	50	63642597045
50	60	13400	50	63642597050
	80	13400	50	63642597052
	120	13400	25	66261043386
	36	8900	50	63642597053
	50	8900	50	63642597057
75	60	8900	50	63642597060
	80	8900	50	63642597062
	120	8900	25	66261043392



BLENDING, REFINING & FINISHING

VORTEX RAPID BLEND DPC TYPE 27





- · For light weld bead and weld spatter removal, heavy deburring and finishing applications
- 2-in-1 action: can cut like an 80 grit flap disc and finishes similar to a Rapid Blend (NEX 2SF) disc
- · High-performance engineered grain provides aggressive, fast stock removal, reduced cycle times and increased part quality
- Twice the wheel life of conventional unified wheels, with minimal shedding
- Can be used in place of, or in sequence with, fibre and flap discs for improved part quality
- Undersized backing plate gives longer usable diameter

DIAxTxH (mm)	CAP CODE	GRADE	PK QTY	MAX RPM	ART NO.
115x12x22	U2305	VORTEX 5AM	10	12000	66254429268



See Vortex Rapid Blend in action:





RAPID BLEND NEX DPC TYPE 27





- A unitised construction with varying weave from open structure for deburring, to a tighter structure for finishing
- Fine silicon carbide and flexible density unitised construction for a smooth, controlled blending finishing application
- Cuts more freely and with less heat than competitor products
- Fast finish achieved with a wide range of products to suit a variety of finish requirements
- Undersized backing plate gives longer usable diameter

SHAPE	DIAxTxB (mm)	CAP CODE	GRADE	PK QTY	MAX RPM	ART NO.
	115x12x22	U4401	NEX2SF	10	12000	66261020546



VORTEX RAPID PREP





SCM SELF-GRIP WITH REMOVABLE 16mm CENTRE HOLE FOR 100mm DIAMETER DISCS AND REMOVABLE 22mm CENTRE HOLE FOR 115mm DIAMETER DISCS

- Vortex grain technology combines the cutting speed of coarse grits with the finish of fine grits
- · Durable product for blending, finishing, cleaning, and light deburring
- · Most consistent cutting and finishing surface conditioning products on the market
- Clean Bond™ technology smear free, does not load on aluminium or soft metals
- · Achieve a burr-free, paintable finish in fewer steps without damaging the base material



DIA (mm)	CAP CODE	GRADE	PK QTY	ART NO.
115 — —	S2103	Extra coarse	25	66623378971
	S2203	Coarse	25	66623378974
	S2303	Medium	25	66623378977
	S2503	Very fine	25	66623378980



RAPID PREP





SCM SELF-GRIP WITH REMOVABLE 16mm CENTRE HOLE FOR 100mm DIAMETER DISCS AND REMOVABLE 22mm CENTRE HOLE FOR 115mm DIAMETER DISCS

- · Achieve a burr-free, ready to paint finish in fewer steps without damaging the base material
- General purpose product for blending, finishing, cleaning, and light deburring
- Use with self-grip backup pads with locating centre pin



DIA (mm)	CAP CODE	GRADE	PK QTY	ART NO.
	S2208	Coarse	25	66623378984
115	S2308	Medium	25	66623378987
	S2508	Very fine	25	66623379028

VORTEX RAPID PREP SCM FLAP DISCS



- · Layers of Surface Conditioning Material (SCM) in a variety of grades for quick blending and finishing
- Longer life and durability with smear free cut and finish with one disc
- Three dimensional non-woven abrasive fabric layers containing high performance Vortex grain with Clean Bond™ technology
- Ideal for cleaning, light deburring and processing TIG welded seams on stainless steel

	DIM DIAxTxH (mm)	CAP CODE	GRADE	PK QTY	MAX RPM	ART NO.
FLAP DISCS - FIBRE GLASS BACKE	ס					
		S2203	Coarse	10	12200	66261130726
	115x22	S2303	Medium	10	12200	66261130773
		S2503	Very fine	10	12200	66261130777

See Vortex Rapid Prep in action:





VORTEX RAPID PREP SCM #++++





TR ATTACHMENT

- · For cleaning and conditioning, gain higher material removal, longer life and consistent, smear-free finishes, even on high nickel content alloys
- Proprietary engineered Vortex aluminium oxide abrasive grain and coating method combine maximum cutting speed with the consistent finish of finer grades to reduce process times by 50%+ by combining multiple grit sequences into 1 step
- Up to 4x longer life than competitor products, material removal level is maintained throughout disc life, reducing the need for rework and reducing total consumable cost
- The Clean Bond™ resin system ensures surfaces stay smear-free, even on alloys with high nickel content, aluminium and soft metals, loading is prevented

	DIA (mm)	CAP CODE	GRADE	PK QTY	ART NO.
A. 19 (18) (18)		S2103	Extra coarse	50	66623378336
AND LAND MADE		S2203	Coarse	50	66623378340
	50	S2303	Medium	50	66623378342
		S2403	Fine	50	66623378345
The first state of the state of		S2503	Very fine	50	66623378347
And the second second		S2103	Extra coarse	25	66623378337
2 0 0		S2203	Coarse	25	66623378341
	75	S2303	Medium	25	66623378343
		S2403	Fine	25	66623378346
		S2503	Very fine	25	66623378348

RAPID PREPAIRSON ++++





TR ATTACHMENT

- For general purpose cleaning and conditioning, gain high material removal, long life and consistent, smear-free finishes, even on high nickel content alloys
- The layer of grain throughout the product extends life as the grain does not sit on top of fibres
- Flexible backing enables the disc to conform to contours
- The Clean Bond™ resin system ensures surfaces stay smear-free, even on alloys with high nickel content, aluminium and soft metals, loading is prevented

					TICALIAOTIMENT
	DIA (mm)	CAP CODE	GRADE	PK QTY	ART NO.
AND INCOME.		S2208	Coarse	50	66623378359
	50	S2308	Medium	50	66623378363
	50	S2408	Fine	50	66623378366
		S2508	Very fine	50	66623378372
		S2108	Extra coarse	25	66623378356
	75	S2208	Coarse	25	66623378360
	/5	S2308	Medium	25	66623378364
		S2508	Very fine	25	66623378373



BENCH WHEELSFOR PRECISION GRINDING

STARLINE +++

GRAIN COLOUR CODE



- High quality brown aluminium oxide (A) with premium vitrified bond for a good metal removal rate.
- Precision engineered grit sizes and hardness for maximum cut rate, finish and wheel life.
- Sharp green silicon carbide (39C) is precision engineered for high cut rate and finish on non-ferrous metals.

MACHINE TYPE	DIM DxTxH (mm)	ABRASIVE TYPE	GRIT	GRADE	BOND	MOS (m/s)	ART NO.	PK QTY
BENCH /	125 x 20 x 32	A	60	N	VS	45	66253289860	1
PEDESTAL WHEELS	125 X ZU X 3Z	39C	80	K	VS	45	66253338040	1
		A	46	N	VS	45	61463626365	1
	150 x 20 x 31.75	Α	60	N	VS	45	61463626363	1
	150 X Z0 X 31./5	39C	60	K	VS	45	61463626364	1
		39C	80	K	VS	45	61463626163	1
		A	36	0	VS	45	66253338141	1
	150 x 20 x 32	39C	120	K	VS	45	66253338191	1
	150 X Z0 X 3Z	A	60	N	VS	45	66253290209	1
	•	39C	60	K	VS	45	66253338044	1
	100 00 01 75	A	60	N	VS	45	61463637178	1
	180 x 20 x 31.75	39C	60	K	VS	45	61463626389	1
		A	46	N	VS	45	69083111873	1
	200 20 21 75	A	60	N	VS	45	61463626369	1
	200 x 20 x 31.75	39C	60	K	VS	45	61463626366	1
		39C	80	K	VS	45	61463626362	1

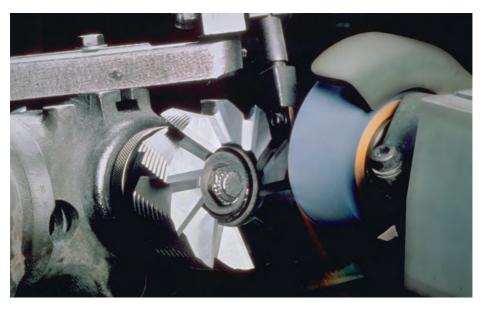


STRAIGHT WHEELS

GRAIN COI	LOUR CODE
39C	A

MACHINE TYPE	DIM DxTxH (mm)	ABRASIVE TYPE	GRIT	GRADE	BOND	M0S (m/s)	ART NO.	PK QTY
BENCH /	200 x 20 x 32	A	36	0	VS	45	66253338192	1
PEDESTAL WHEELS		A	60	N	VS	45	69083111867	1
	200 x 25 x 31.75 -	39C	60	K	VS	45	61463626370	1
	200 X 25 X 31.75 =	39C	80	K	VS	45	69083113038	1
	_	39C	100	K	VS	45	61463626372	1
	200 x 25 x 32 -	A	36	0	VS	45	66253338025	1
	200 X 25 X 32 -	A	46	N	VS	45	69083111874	1
		A	46	N	VS	45	61463637179	1
	250 x 25 x 31.75 -	A	60	N	VS	45	69083111877	1
	250 X 25 X 31.75 -	39C	60	K	VS	45	69083112183	1
	_	39C	80	K	VS	45	69083112184	1
	250 x 32 x 32 -	A	60	N	VS	45	66253338027	1
	250 X 32 X 32 =	39C	60	K	VS	45	66253338059	1
	300 x 25 x 127	39C	60	K	VS	45	61463626374	1
	200 /0 127	39C	60	K	VS	45	69083112186	1
	300 x 40 x 127 -	39C	80	K	VS	45	69083112185	1
		A	36	0	VS	45	66253386235	1
	300 x 40 x 31.75	A	46	N	VS	45	69083117124	1
		A	60	N	VS	45	69083117125	1

Norton has a wide range of bench wheels. If you are looking for a size or specification that is not listed in this catalogue, then please speak to your local Sales Representative for further support.



STRAIGHT & TAPERED CUPS

FOR PRECISION GRINDING

Rim Width

SHAPE KEY

SHAPE 06 SHAPE 11

Back Thickness Tools Saw Sharpening Bench Wheels Internal Diameter Surface High alloyed steels and HSS PRODUCT RECOMMENDATION
Highly recommended €
Recommended €

GRAIN COLOUR CODE

38A 39C

39C

DIM DxTxH (mm)	SHAPE				eburr & arpei	ring ning	Gri	inding	Ma	ater	ials	SPECIFICATION	MOS (m/s)	ART. NO.	PK QTY	QUALITY TIER
100 x 50 x 20	06	10	10	•				C	0			38A 120 I 8 VS3	45	66253358793	2	++++
125 x 40 x 31.75	06	13	13	•				C	0	•)	38A 60 J 8 VS3	45	66253358795	2	++++
150 x 50 x 31.75	06	13	13					C	0			38A 46 J 8 VS3	45	66253358789	2	+++
100 x 40 x 31.75	11	6	13						0)	38A 46 J 6 VS3	35	66253358217	2	++++
100 x 40 x 31.75	11	6	13	•					0)	38A 60 J 6 VS3	35	66253358216	2	++++
125 x 40 x 31.75	11	8	10	•					0		•	38A 46 J 6 VS3	35	66253358218	2	++++
125 x 40 x 31.75	11	8	10	•					0)	38A 60 J 6 VS3	35	66253358219	2	++++



WHEN YOU REALISE THERE IS A SAW BLADE FOR EVERY TYPE OF JOB.

















FOR THE BEST RESULTS MATCH THE COLOUR TO THE CUT.







CLIPPER DIAMOND BLADES

FOR KEY APPLICATIONS

PRO 4X4 EXPLORER





- Multipurpose blade cuts all materials
- Up to 12mm segment height for more cuts per wheel
- Trapezoid shaped segments give a comfortable, smoother cut with lower vibration levels
- · Patented cut depth indicator allows better visibility of cut depth when in use
- Keep track of segment wear with the specially engraved wear indicator
- Patented drop shaped gullets prevents fatigue cracks even when cutting thick metal



115 22.23 10/2.2 1 70184602018 125 22.23 10/2.2 1 70184602019 180 22.23 10/2.5 1 70184602020 230 22.23 12/2.5 1 70184602021 300 20 12/3.0 1 70184602022
180 22.23 10/2.5 1 70184602020 230 22.23 12/2.5 1 70184602021
230 22.23 12/2.5 1 70184602021
300 20 12/3.0 1 70184602022
300 25.4 12/3.0 1 70184602023
350 20 12/3.2 1 70184602091
350 25.4 12/3.2 1 70184602093
400 25.,4 12/3.2 1 70184602095
400 20 12/3.2 1 70184602094
450 25.4 12/3.2 1 70184602096



CLIPPER DIAMOND BLADES FOR KEY APPLICATIONS

STANDARD CERAMIC





• For ceramic, glazed ceramic and porcelain tiles. Good quality of cut offered by its continuous rim



MACHINE	(mm)	(mm)	H/W (mm)	QTY	ART NO.
<u> </u>	115	22.23	7/1.6	1	70184608555
<u>-</u>	125	22.23	7/1.6	1	70184608556
← →	180	22.23	7/1.8	1	70184608557
→ F?	200	30/25.47	7/2	1	70184608558
→ \₹	230	25.4/22.23	8/2	1	70184608559

STANDARD UNIVERSAL







• For universal building materials like bricks, pavers and building blocks



MACHINE	DIA (mm)	BORE (mm)	SEGMENT H/W (mm)	PK QTY	ART NO.
<u> </u>	115	22.23	10/1.9	1	70184608572
-	125	22.23	10/2.2	1	70184608573
<u> </u>	230	22.23	10/2.6	1	70184608575
<u> </u>	300	20	10/3	1	70184608576
Ch. A	350	25.4/20	10/3.4	1	70184608577

STANDARD UNIVERSAL TURBO





· Provides an aggressive and higher quality cut on harder materials due to its turbo continuous rim

DIA



MACHINE	DIA (mm)	BORE (mm)	SEGMENT H/W (mm)	PK QTY	ART NO.
<u> </u>	115	22.23	10/2.5	1	70184608560
<u>-</u>	125	22.23	10/2.8	1	70184608561
<u>-</u>	230	22.23	10/3.2	1	70184608563

STANDARD BETON TURBO



PK



• Ideal for light reinforced concrete and harder materials



MACHINE	(mm)	(mm)	H/W (mm)	QTY	ART NO.
-	115	22.23	8/2.6	1	70184608578
-	125	22.23	8/2.8	1	70184608579
<u> </u>	230	22.23	9/3.4	1	70184608580
%	300	20	10/3.7	1	70184608581
3 7	350	25.4/20	10/4	1	70184608582
				1	

SEGMENT

BORE



DISMANTLING LUBRICANTS

AEROSOLS & LIQUIDS

PLUSGAS

- Fast and effective penetration of seized and rusted parts
- Lubricates to aid screw and bolt assembly
- Cleans grease and dirt build-up on tools and components
- Helps protect against rust and corrosion
- Protects against moisture
- 100% Silicon free



SIZE	DESCRIPTION	PK QTY	CASE QTY	ART NO.
200ml	AEROSOL	1	12	7660704893
400ml	AEROSOL	1	12	7660704894
500ml	TIN WITH SPOUT	1	12	7660704895

For more information, visit www.plusgas.co.uk



MERCHANDISING SOLUTIONS FOR RESELLERS

We have a complete set of Norton branded displays to help showcase our products in all environments, plus off the shelf point-of-sale graphics that can also be tailored to customer requirements whether that's for cutting, grinding, stock removal, or surface preparation and finishing.



DISPLAY KITS

The complete kit comes with all components needed to create a full display for any product range.

Kit contains: Base x1, pegboards x4, header x1, shelf x1, display bar with 5 pins x1, legs x2, pegs x35

H: 2300mm x W: 1030mm x D: 500mm

Accessories can be ordered separately if required.

DISPLAY KIT TYPE	PK QTY	NORTON	CLIPPER
Kit with light	1	410076979	410048416
Kit with light (UK plug)	1	410058121	410050915
Kit without light	1	410076980	410048415
ACCESSORIES	PK QTY	NORTON	CLIPPER
Header with light	1		
Header with light Header without light	1		
	1 1 1		ct your
Header without light		Sales Repi	ct your resentative er details
Header without light Shelf	1	Sales Repi	resentative

PORTABLE DISPLAY FOR CUTTING-OFF & GRINDING WHEELS

Kit contains: Unit x1, header x1, pins x22, side panels x22

H: 1740mm x W: 380mm x D: 580mm

DESCRIPTION	PK QTY	ART. No.
Portable stand	1	410090016















SERVICE & SUPPORT WITH YOU IN MIND

At Norton, we're not just focused on providing great value products, but on adding value through great service. Our customers are at the heart of what we do, so we offer many support packages designed to add value to everyday processes.

TEST EXPERT

The 'Test Expert' platform is a digital comparison tool, designed to measure efficiency improvements gained by using Norton abrasives. Our sales teams are always available to perform comparative tests with you at end-user level, quantifying savings and providing real life and real time evidence of the benefits Norton offers. We're always at your side to provide the highest level of satisfaction.

CLOSER TO YOU

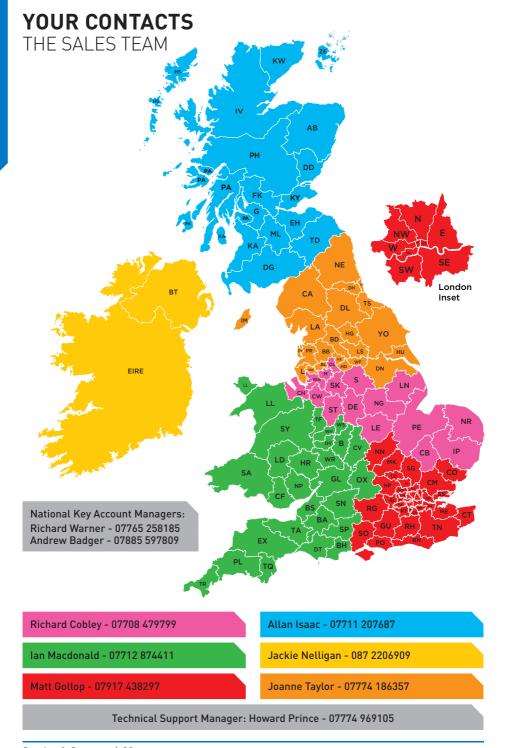
Our manufacturing and distribution centres are located in the UK and across Europe and are supported by a wide logistics network. We offer a local service on a global scale, always close to you. Combine this with highly specialised sales and customer service teams, offering you support, handling enquiries and providing technical knowledge, we're always pushing to drive business together.

TRAINING

Thanks to many years' practical experience in the field, our application engineering team are able to pass on their knowledge and expertise through 'hands-on' training or virtual sessions designed to educate your teams and enrich their skills to help them work with your customers and find the best abrasive solutions.

Whether you're a newcomer or an experienced player in a highly specialised industry, the Norton training service provides specialised and practical knowledge on how to safely use abrasive products and get the maximum performance every time.

Thanks to our dedicated network of engineers, we're able to visit you at your preferred location or alternatively, we have a dedicated training centre in the UK, where you are welcome to visit.



RETURNS POLICY

- You must contact our customer service team within 14 days of receiving your order. We do not accept sale and return
 without prior agreement in writing, where a 25% or £25 handling fee (whichever is higher) will be issued for returns that are
 agreed.
- It is the customer's responsibility to arrange and cover the costs for shipment, which will need to be returned to our returns depot this could be located in the UK or EU. Any delivery charges incurred will not be refunded.
- Please ensure the returns document with the returns number, accompanies the product when returned. Once you have packaged your items ready for shipping, clearly write the returns number on the outside of the packaging. Failure to do so could cause delays to any refunds or resolving your query.
- Any returned items need to be returned unused, with no signs of tampering and in the original packaging, which must not
 be damaged.
- If the returned products are damaged, show signs of tampering or being used, or are damaged in transit in a way that you
 could have foreseen (such as not being sent back in the original packaging), we withhold the right to refuse any returns (or
 partial returns).
- Full refunds will only be issued once we have received the products and they have been checked to ensure they have not been damaged or tampered with in any way. This means they should be in their original packaging, unused without any signs of damage and with a copy of the invoice included. We will confirm that we have received the item and that the product has met our required return conditions – please allow 28 days for your account to be credited.

TERMS AND CONDITIONS

Conditions of Sale-General Conditions for the Supply of Goods and Associated Services (Feb 2021)

1. (a) In these conditions 'the Company' means Saint-Gobain High Performance Solutions UK Ltd (trading as Saint-Gobain Abrasives) and 'the Customer' means the individual, firm, company or other party with whom the Company contracts. 'Supply' includes (but is not limited to) any supply under a contract of sale. 'International Supply Contract' means such a contract as is described in section 26(3) of the Unfair Contract Terms Act 1977.

(b) No order in pursuance of any quotation or otherwise shall be binding on the Company unless and until such order is accepted by the Company. Any contract made between the Company and the Customer (herein called 'the Contract') shall be subject to these conditions and save as after-mentioned no representative or agent of the Company has authority to agree any terms or make any representations inconsistent with them or to enter into any contract except on the basis of them; any such term representation or contract will bind the Company only if in writing and signed by a director.

(c) Unless otherwise agreed in writing by the Company these conditions shall override any terms and conditions stipulated or referred to by the Customer in his order or pre-contract negotiations.

(d) Any description contained in the Company's catalogues, samples, price lists or other advertising material is intended merely to present a general picture of the Company's products and services and shall not form a representation or be part of the Contract

(e) In the event that the Company has not given a written acknowledgement of the Customer's order these conditions, provided the Customer shall have had prior notice of them, shall nonetheless apply to the Contract.

[f] In the event that the Customer orders any goods by telephone, any subsequent written order received from the Customer will be deemed to be a confirmation of the order given on the telephone if and only if the written order is [i] marked with the Company's reference number given to the Customer on the telephone and [ii] marked 'Confirmation Only'. Any written order not so marked will be deemed to be a further order from the Customer and may be accepted accordingly.

(g) The Company reserves the right to correct any employee clerical or typographical errors made at any time.

2. (a) Where goods are made to the Customer's specification, instructions or design, the Customer undertakes full responsibility for the suitability and accuracy of the specification, instructions or design and undertakes to indemnify the Company against any infringement of any patent, design rights, registered design, trade mark, trade name, copyright or other intellectual property rights and any loss, damage or expense which it may incur by reason of such infringement in any country and the Customer undertakes further to indemnify

the Company for any loss damage or expense in respect of any liability arising under or by reason of the provisions of the Consumer Protection Act 1987 in relation to the specification or design of such goods.

(b) The Customer warrants that it will pass on to all third parties to whom it may supply the goods all information as to the use and safe handling of the goods as may have been passed on to the Customer by the Company.

3. (a) Subject to any agreement to the contrary the Company's quotations are provisional and may be altered to take account of any changes taking place between the date of quotation and the Company's acceptance of the Customer's order in the price of raw materials, rates of wages and other costs of production or in the Customer's specification, instructions or design or in the event that the

Customer orders part only of the quantity referred to in any quotation.

(b) The Company shall be entitled to increase its prices at any time to take account of any increase in the cost to the Company of purchasing any goods or materials or manufacturing working on or supplying any goods or services (including any such increase arising from any error or inadequacy in any specification, instructions or design provided by the Customer or any modification carried out by the Company at the Customer's request) and such increased prices ruling at the date of despatch by the Company shall be substituted for the previous Contract price. All prices quoted are exclusive of VAT and the Customer shall pay any and all taxes duties and other government charges payable in respect of the goods or services. 4. (a) Unless otherwise agreed in writing by the Company, the Company shall deliver the goods by the means most convenient to the Company to the address or addresses specified by the Customer or (in the event that the Customer fails to specify an address) to any address at which the Customer resides or carries on business and off-loading shall be at the Customer's risk.

(b) If the Contract is an International Supply Contract it shall be deemed to incorporate the latest edition of Incoterms current at the date of the Contract save that in the event of any inconsistency between incoterms and any express term of the Contract the latter shall prevail. The Company shall be under no obligation to give the Customer the notice specified in section 32 (3) of the Sale of Goods Act 1979.

(c) Save in the Case of International Supply Contracts and subject to any agreement in writing by the Company, the risk in goods which the Company agrees to supply shall pass to the Customer on the relevant date as defined in sub paragraph 5 (a) hereof or the date (if earlier) on which, the goods being ready for delivery, delivery is postponed at the Customer's request.

(d) The Company shall not be liable for any loss of or damage

sustained by any goods left with the Company howsoever caused and whether or not attributable to negligence on the part of the Company or negligence or wilful default on the part of any servant or agent of the Company.

(e) Should the Company be delayed in or prevented from making delivery of the goods or carrying out the services due to war, governmental or parliamentary restrictions, strike, lock-outs, fire, floods, explosions, labour disturbances, trade disputes, damage to or destruction of the goods, breakdown of machinery, shortage of labour or of raw materials or Act of God or due to any other cause whatsoever beyond the reasonable control of the Company the Company shall be at liberty to cancel or suspend the order placed by the Customer without incurring any liability for any loss or damage arising there from. (f) While the Company will endeavour to deliver the goods or complete the services by any date or within any period agreed upon, such dates and periods are estimates only given in good faith and the Company will not be liable for any failure to deliver or complete by such a date or within such a period. Moreover, the Company shall be entitled to defer delivery until any monies due from the Customer have been received.

5. (a) For the purposes of this paragraph the goods shall mean the whole or any instalment of the goods which the Company has agreed to supply or to which the Company has agreed to carry out work and the relevant date shall be the date on which (i) the Company despatches the goods or (ii) the Customer takes delivery of the goods at the Company's premises, whichever is the earlier, or (iii) (in the case of services) the services or any part thereof are carried out.

(b) Unless otherwise specified in writing by the Company payment for the goods or services or any part thereof shall be made by the customer net cash not later than the end of the month following the month in which the relevant date falls. Time for payment shall be of the essence of the Contract. Without prejudice to any other rights of the Company interest will be payable on all overdue accounts at Barclays Bank PLC base rate plus 4% and for the purpose of paragraphs 6 and 8 hereof the full purchase price of the goods or services shall include any interest payable hereunder.

(c) Queries or inaccuracies regarding the invoice will only be entertained if the Customer has given the Company written notice of such queries or inaccuracies within 14 days of the invoice date.

(d) The Customer shall make all payments due in full without any deduction by way of set-off, counter-claim, discount or abatement, unless the Company expressly agrees otherwise.

6. (a) If the Customer shall fail to make any payment when it becomes due or shall enter into any composition or any arrangement with his creditors or if being an incorporated company shall have an administrative receiver or administrator appointed or shall pass a resolution for winding up or a Court shall make an order to that effect or if there shall be any breach by the Customer of any of the terms and conditions hereof the Company may defer or cancel any further deliveries and treat the Contract as determined but without prejudice to its right to the full purchase price for goods delivered and services provided and damages for any loss suffered in consequence of such determination.

(b) Cancellation by the Customer will only be accepted at the discretion of the Company and in any case on condition that any costs or expenses incurred by the Company up to the date of cancellation and all loss or damage resulting to the Company by reason of such cancellation will be paid by the Customer to the Company forthwith. Acceptance of such cancellation will only be binding on the Company if in writing.

(c) A charge will be made for any costs incurred by the Company due to suspension or deferment of any order by the Customer or in the event that the Customer defaults in collecting, or aiving instructions for the delivery of, any goods.

7. (a) No claim for damage in transit, shortage of delivery or loss of goods will be entertained unless the Customer shall have given to the Company written notice of such damage, shortage or loss with reasonable particulars thereof within 14 days of receipt of the goods or (in the case of total loss) of

receipt of the invoice or other notification of despatch. The Company's liability, if any, shall be limited to replacing or (in its discretion) repairing such goods and it shall be a condition precedent to any such liability that the Customer shall if so reguested have returned damaged goods to the Company within 14 days of such request. The Customer shall not be entitled to make any claim against the Company for consequential loss arising out of such damage shortage or loss as aforesaid. (b) Save as otherwise provided in these conditions the Company's liability in respect of any defect in or failure of goods supplied or work done is limited to replacing or (in its discretion) repairing or paying for the repair or replacement of goods which within 12 months of delivery to the Customer are found to be defective by reason of faulty or incorrect design workmanship parts or materials and carrying out again any services which the Company has failed properly to perform in accordance with the Contract. In the event of any error in any weight, dimension, capacity, performance or other description or information which has formed a representation or is part of a contract the Company's liability in respect of any direct loss or damage sustained by the Customer as a result of such error shall not exceed the price of the goods or services in respect of which the description or information is incorrect. Conditions precedent to the Company's liability hereunder shall be that as soon as reasonably practicable the Customer

(i) shall have given to the Company reasonable notice of the defect, failure or error

(ii) shall have either returned the goods to the Company or provided authority for the Company's servants or agents to inspect them, as the Company may request.

The Company shall have no other or further liability in respect of any direct, indirect or consequential loss or damage sustained by the Customer arising from or in connection with any such defect failure or error as aforesaid.

(c) Where the Company agrees to repair or replace goods or carry out again the services in accordance with the foregoing provisions of this paragraph any time specified for delivery under the Contract shall be extended for such period as the Company may reasonably require.

(d) The Company shall have no liability in respect of any failure of goods caused, whether wholly or in part, by any modification to the goods (save for trimming or dressing the goods for use) carried out by or for the Customer (other than by the Company) without the Company's prior written approval.

(e) Save for such terms as may be implied in the Contract by section 12 of the Sale of Goods Act 1979 or section 2 of the Supply of Goods and Services Act 1982 all conditions, warranties and other terms express or implied, statutory or otherwise, are expressly excluded, save insofar as contained herein or as otherwise expressly agreed by the Company in writing PROVIDED that if and insofar as any legislation or any order made thereunder shall make or have made it unlawful to exclude or purport to exclude from the Contract any term or shall have made unenforceable any attempt to exclude any such term, the foregoing provisions of this paragraph will not apply to any such term.

(f) Nothing in this agreement shall limit the Company's liability for death or personal injury caused as a result of the negligence of the Company.

8. The following provisions shall apply to all goods which under the Contract (other than an International Supply Contract) the Company agrees to supply to the Customer. No failure by the Company to enforce strict compliance by the Customer with such provisions shall constitute a waiver thereof and no termination of the contract shall prejudice limit or extinguish the Company's rights under this paragraph.

(i) Property in the goods shall not pass to the Customer until full payment has been received by the Company for the goods and any other goods supplied by the Company or any of its associated companies.

(iii) The Customer undertakes that until payment has been made in accordance with 8i) above- not to remove, deface, or cover up any identification marks that the goods are the property of the Company

- to store the goods separately from those belonging to the $\operatorname{\mathsf{Customer}}$ and others
- to allow the Company, its agents and employees, unrestricted access to the Customer's premises or any other location where the goods are stored, for the purpose of removal of the goods. (iii) The Customer is hereby granted a license by the Company to incorporate the goods in any other products.
- (iv) The Customer is hereby licensed to sell on the goods and any products incorporating any of them. The Customer shall, immediately upon receipt of the proceeds of sale, and whether or not payment has become due under paragraph 5 hereof, remit to the Company the full purchase price of the goods sold on less any part thereof which has already been paid and until such amount has been so remitted shall hold such amount as trustee and agent for the Company.
- (v) The Customer shall maintain all appropriate insurance in respect of the goods from the date or dates on which the risk therein passes to him. In the event of any loss or damage occurring while the goods remain the property of the Company the Customer shall immediately on receipt of the insurance monies, remit to the Company the full purchase price of the goods lost or damaged less any part thereof which has already been paid and until such amount has been so remitted shall hold such amount as trustee and agent for the Company.

 [wi] The licences granted under sub-paragraphs [ii] and [iii] above shall be terminable forthwith at any time upon notice by the Company to the Customer.
- 9. In the case of International Supply Contract property in the goods shall pass to the Customer upon delivery.
- 10. Save as herein before provided and subject to the provisions of section 2(i) of the Unfair Contract Terms Act 1977 the Company shall not be liable to the Customer for any damage or for any direct or consequential loss incurred by the Customer in consequence of any negligence on the part of the Company or negligence or wilful default on the part of its servants or agents or in connection with the supply of any goods or the design or manufacture thereof or in the carrying out of any work or the provision of any information.
- 11. Nothing in these Conditions shall exclude or restrict any liability that the Company may have by virtue of the Consumer Protection Act 1987.
- 12. (a) The Customer shall be responsible for complying with any legislation or regulations governing the importation of the goods supplied by the Company under the Contract into the country of destination and for the payment of any duties on them.
- (b) The Customer shall be liable for and shall indemnify and hold the Company harmless from any and all liability, loss, claims, damages and costs, which the Company may sustain or incur, arising out of or in any way connected with the Customer's failure to comply with paragraphs 12(a) and/or 15 hereof. 13. Without affecting any other right or remedy available to it, the Company may terminate any Contract with the Customer with immediate effect by giving written notice to the Customer if the Customer commits a material breach of any term of these Conditions and/or the Contract which breach is irremediable or (if such breach is remediable) fails to remedy that breach within a period of seven (7) days after being notified in writing to do so. 14. The Customer shall ensure that in any dealings with the Company, neither it or its employees or agents shall commit any offence under the Bribery Act 2010 ("the Act") including not engaging in any activity, practice or conduct which would constitute an offence under sections 1, 2 or 6 of the Act. The Customer shall inform the Company immediately it becomes aware of any actions between the parties that could constitute an offence under the Act.
- 15. It is the Company's and the Company's group's policy to comply with all applicable sanctions and legal requirements for the import and export of goods, technology and services. The Company is committed to ensuring compliance with all regulatory and licensing requirements relating to international trade. The Company does not permit the supply of any of its goods to any individuals, companies or organisations that are subject to any trade, economic or financial sanctions, embargoes or sim-

- ilar restrictive measures administered, enacted or enforced by the UK, EU, UN or USA ("Sanctioned Entities"). By entering into this Contract the Customer agrees not to re-sell or otherwise transfer the goods supplied by the Company, either directly or indirectly, to any Sanctioned Entities.
- 16. (a) For the purposes of this paragraph 16, (a) "Applicable Data Protection Laws" means (i) to the extent the UK GDPR applies, the law of the United Kingdom or of a part of the United Kingdom which relates to the protection of personal data; (ii) to the extent the EU GDPR applies, the law of the law of the European Union or any member state of the European Union to which the Supplier is subject, which relates to the protection of personal data, in each case, as updated, amended or replaced from time to time; (b) "EU GDPR" means the General Data Protection Regulation ((EU) 2016/679), as it has effect in EU law; (c) "UK GDPR" has the meaning given to it in section 3(10) (as supplemented by section 205(4)) of the Data Protection Act 2018; and (d) the terms "Data Subject", "Personal Data", "processing", "processor" and "controller" shall have the meanings set out in the UK GDPR.
- (b) Each party shall comply with the provisions and obligations imposed on it by the Applicable Data Protection Laws when processing Personal Data in connection with these Conditions. Such processing shall continue for so long as these Conditions are in force and shall be in respect of the following:
- (i) Categories of data: Contacts within each of the parties and the ultimate customer details;
- (ii) Types of personal data: names, addresses, email addresses, telephone numbers and other contact details;
- (iii) Purpose and nature of processing: (i) manage the Contracts between the parties including ordering, fulfilment and billing; and (ii) fulfilment of such Contracts by delivering goods (where relevant).
- [c] To the extent that a party processes any Personal Data on behalf of the other party, the processing party shall: [i] comply with the provisions and obligations imposed on a processor by the Applicable Data Protection Laws, and any stipulations set out in the Applicable Data Protection Laws as to what shall be included in the contract between the parties shall form a part of, and are incorporated into, these Conditions as if they were set out in full, and any reference to "documented instructions" (or similar) shall include the provisions of these Conditions; and (ii) not disclose any Personal Data to any Data Subject or to a third party other than at the written request of the other party or as expressly provided for in these Conditions.
- (d) You agree that we may engage third party providers including any advisers, contractors, or auditors to Process Personal Data ("Sub-Processors"). We shall ensure that our contract with each Sub-Processor shall impose obligations in relation to the Processing of Personal Data on the Sub-Processor that are materially equivalent to the obligations to which we are subject to under these Conditions in relation to the Processing of Personal Data.
- (e) If either party receives any complaint, notice or communication which relates to the processing of Personal Data by the other party or to either party's compliance with the Applicable Data Protection Laws, or if any Personal Data processed in connection with these Conditions is subject to a personal data breach (as defined in the UK GDPR), it shall immediately notify the other party and provide the other party with reasonable co-operation and assistance in relation to any such complaint, notice, communication or personal data breach.
- 17. The proper law of all contracts with the Company shall be English Law which shall govern in all respects the construction and effect of such contracts and of these Conditions. The Customer agrees that in the event of any dispute arising out of the Contract or the performance thereof he will submit to the exclusive jurisdiction of the English Courts.

Saint-Gobain High Performance Solutions UK Ltd (trading as Saint-Gobain Abrasives). Unit 1, Amison Close, Redhill Business Park, Stafford ST16 1WB Registered Office: Saint-Gobain House, East Leake, Loughborough, Leicestershire LE12 6JU



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